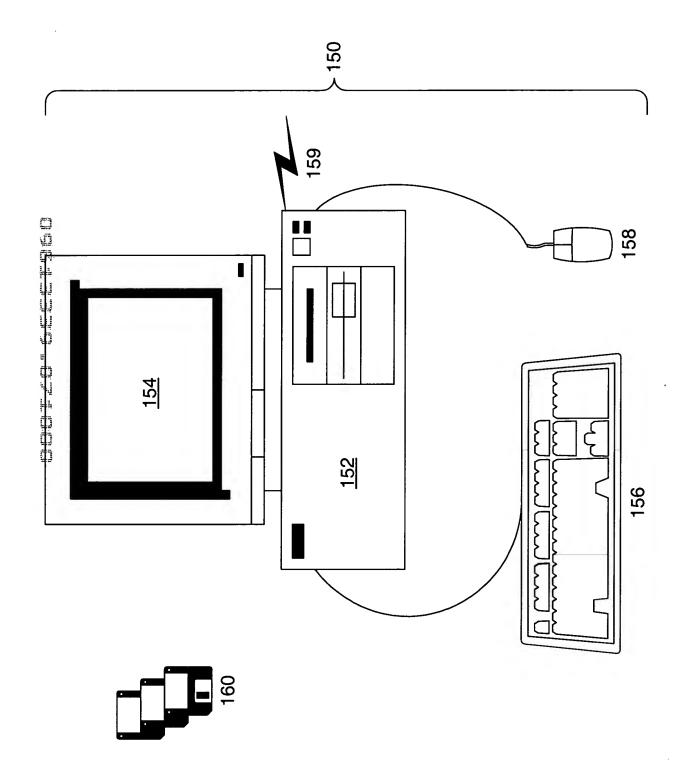


1



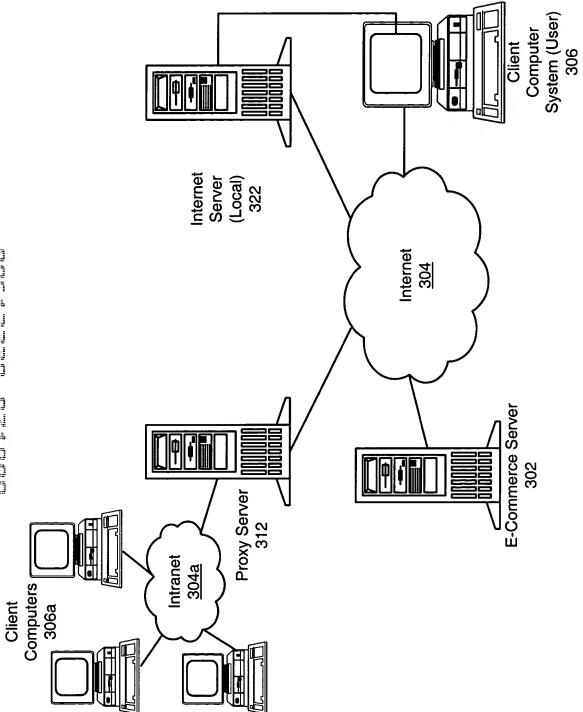
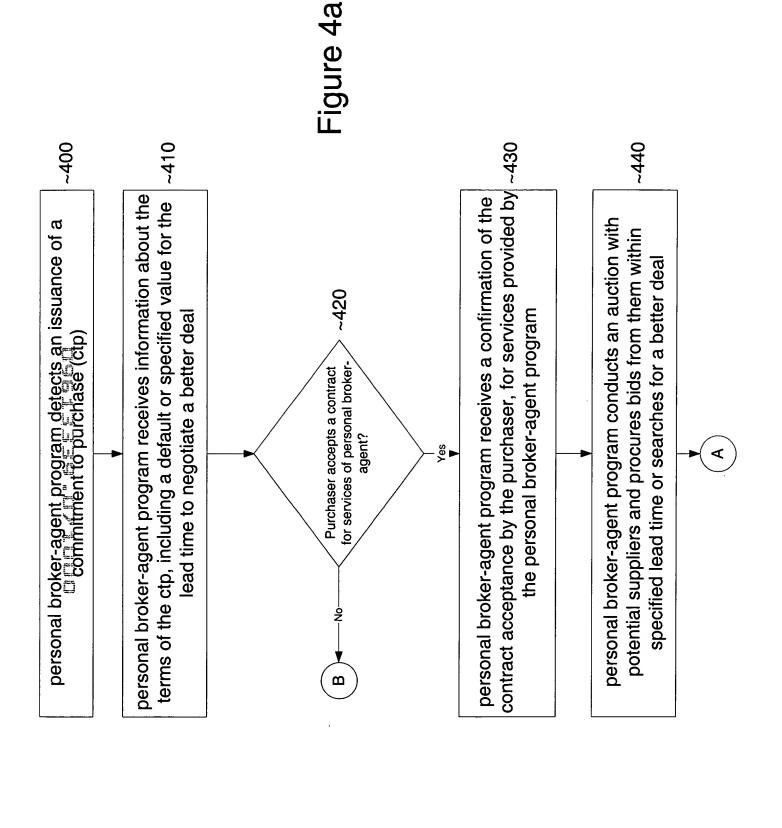


FIG. 3



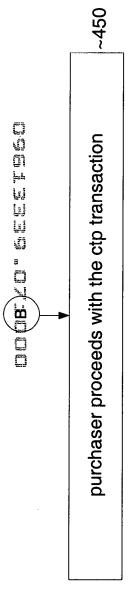


Figure 4b

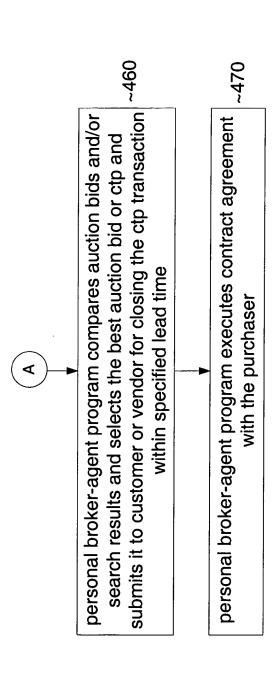
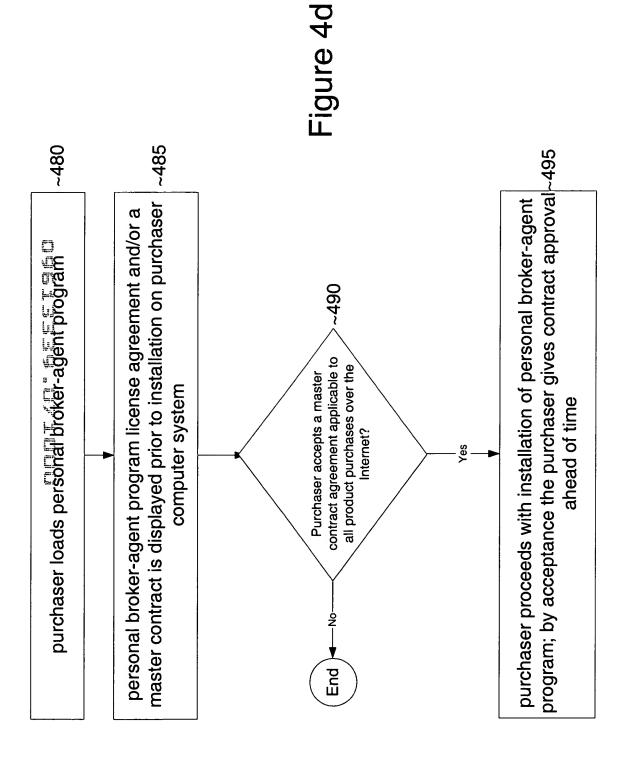


Figure 4c



	Supplier4	Price1	Delivery2	Warranty2	Return1
510	Supplier3	Price1	Delivery3	Warranty1	Return3
	Supplier2	Price2	Delivery2	Warranty1	Return2
200	Benchmark PO	Price1	Delivery1	Warranty1	Return1

Figure 5

